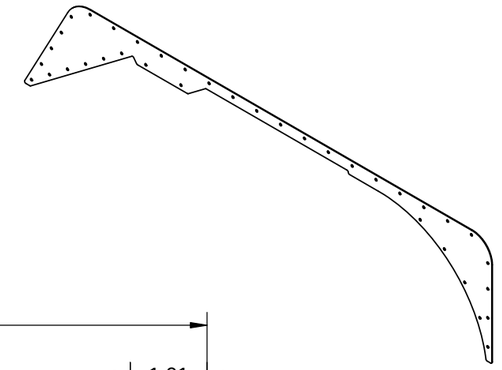

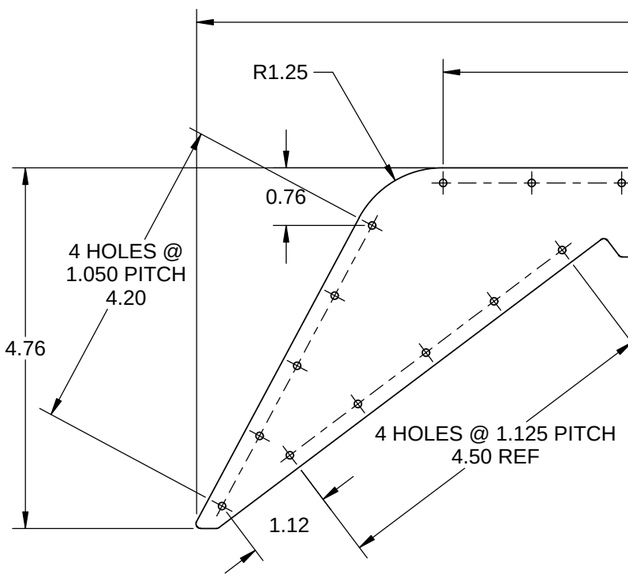

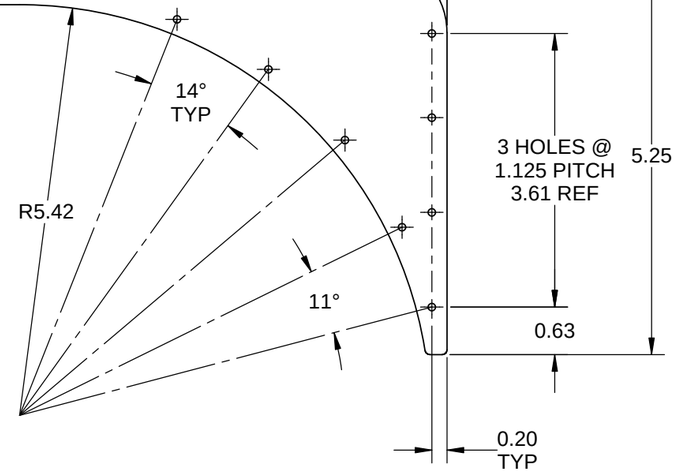

D4608-1 UPPER DOOR SKIN DOUBLER

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.09 lbs
8) ALL UNDIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4608-1-REVPA1.DXF"

PRELIMINARY A1
12.02.21 (AJS)

REV.	DESCRIPTION	BY	DATE
PA1	PRELIMINARY	AJS	12.02.21

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4608	REV. PA1
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE UPPER DOOR SKIN DOUBLER	SCALE NTS
DE APPR.			
DATE	12.02.21		

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